

雙伺服自動送料碳化鎢鋼圓棒切斷機

Double Servo Automatic Carbide Bar Cut Off Machine

碳化鎢鋼、高速工具鋼高硬度棒材專用全自動切斷機(鑽頭、銑刀等)

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雙伺服自動送料碳化鎢鋼圓棒切斷機 CH-CM0206

- 同一尺寸棒材裁切運作時，可同時設定3種裁切尺寸
- 程式自動計算可加工段數與加工數量到達支數
- 大容量入料箱與出料箱
- 砂輪磨耗自動補償功能
- 伺服控制切刀裁切速度可微調
- 砂輪轉速變頻器控制，可根據材料大小變換
- 兩支入料警示機構

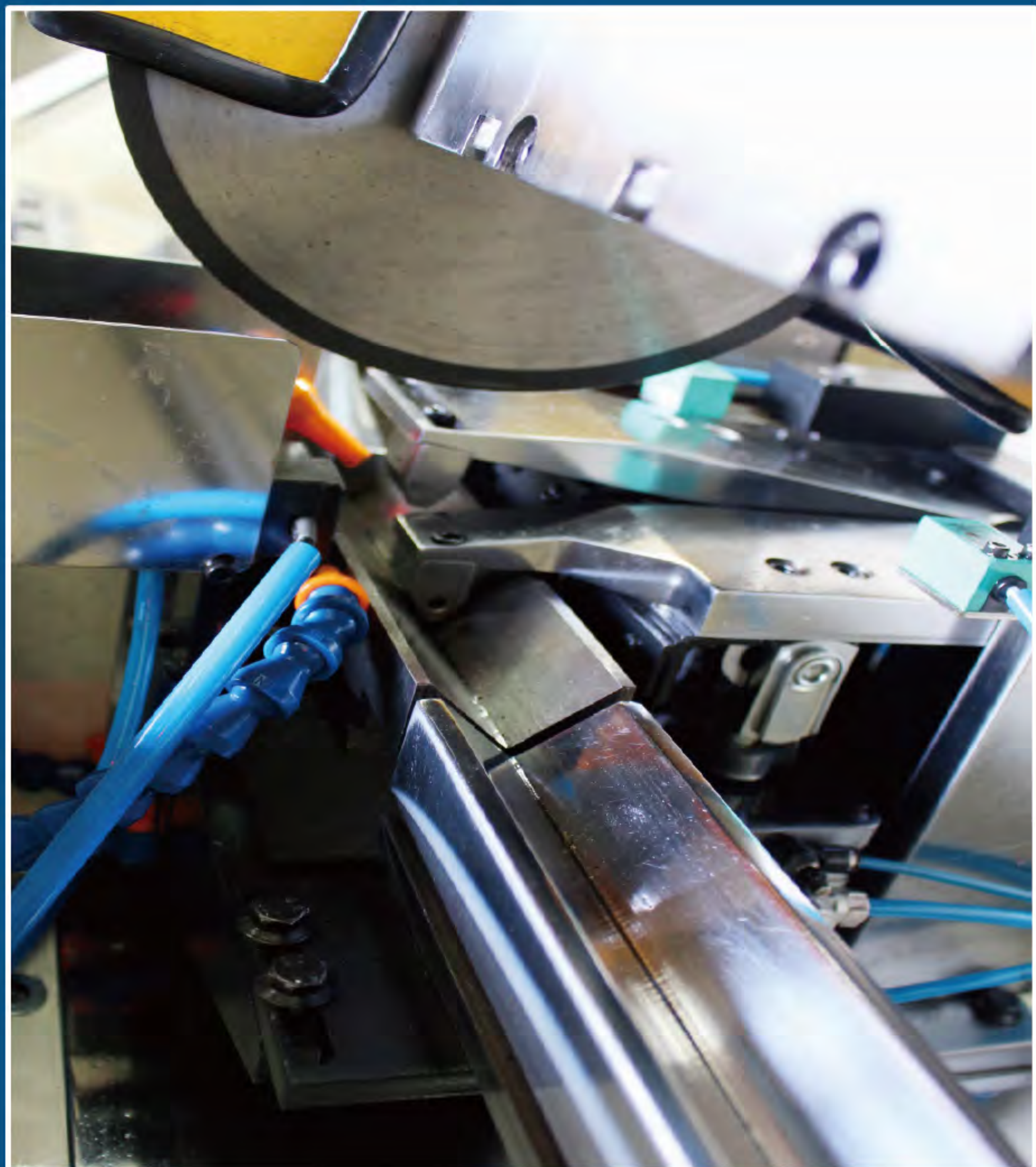
基本規格

機器尺寸	2030 x 1100 x 1960 (LxWxH/mm)
機器重量	930 (kg)
電力需求	3Ø AC220V (380V), 60Hz, 6KW
馬達	MEZ 4P 5.5HP 623 B3

適用規格

	單支	雙支
棒材外徑	Ø 1.5 ~ 35 (mm)	Ø 3 ~ 21 (mm)
棒材長度	80 ~ 400 (mm)	

◎ 入料緩衝氣缸



◎ 可調式壓料



◎ 高精度螺桿



◎ 可調式 V 型槽支撐座形



Double Servo Automatic Carbide Bar Cut Off Machine

The fully automatic cut-off system of tungsten carbide, HSSE supper hardness bar



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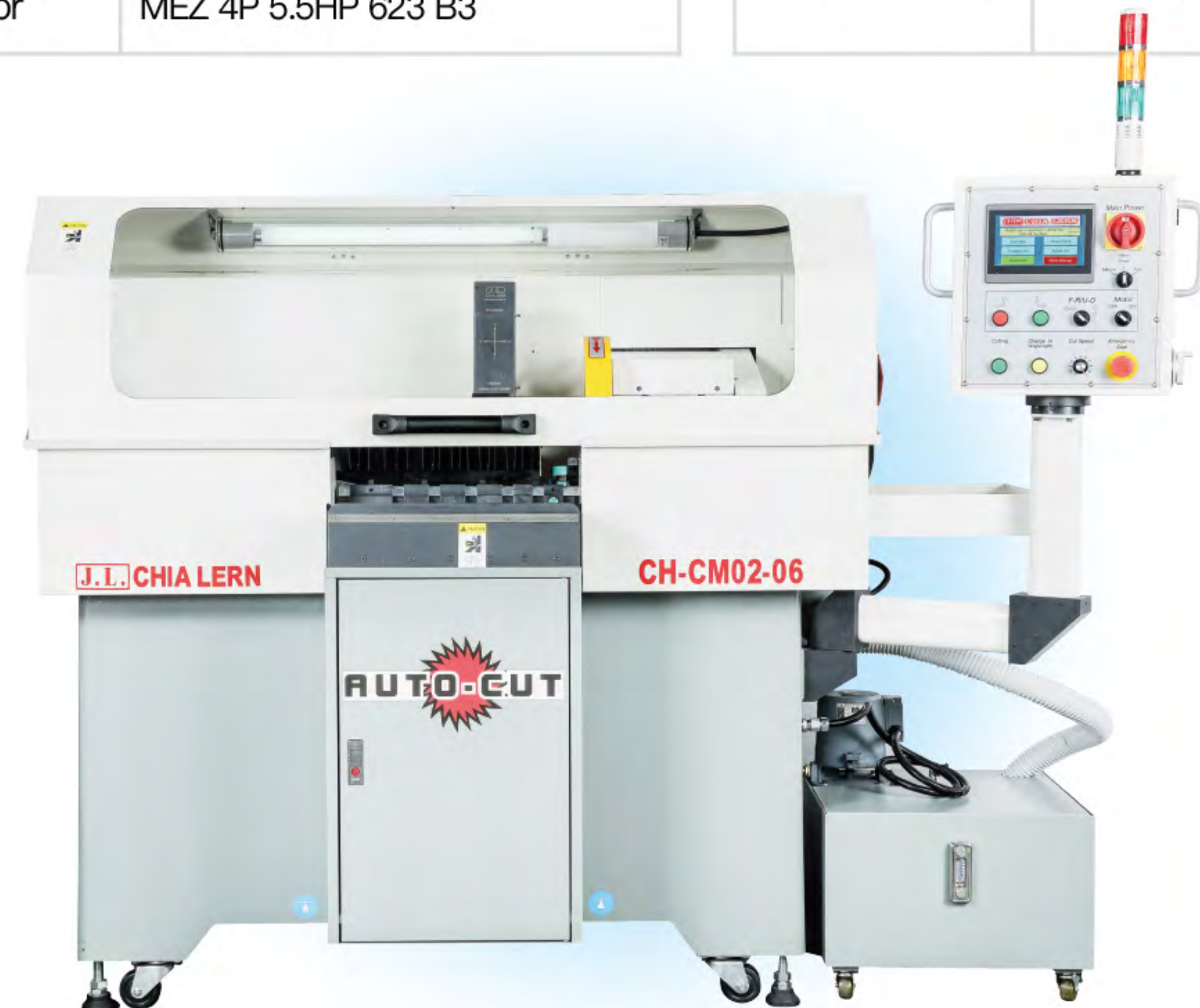
- One cutting procedure, same size of bar can be setup in 3 cutting sizes
- Program to count finished tool automatically
- High capacity of loading and unloading mechanism
- Wheel sensors automatically compensate for wearing
- Cutting speed can be micro adjusted by Servo Controller
- Wheel's RPM is adjustable according to bar OD
- Alarm mechanism prevent from V tray loading two bars per time

Basic Specification

Machine size	2030 x 1100 x 1960 (LxWxH/mm)
Machine weight	930 (kg)
Power request	3Ø AC220V (380V), 60Hz, 6KW
Motor	MEZ 4P 5.5HP 623 B3

Function Specification

	One pc	Two pc
Range of out Diameter	Ø 1.5 ~ 35 (mm)	Ø 3 ~ 21 (mm)
Range of Length	80 ~ 400 (mm)	



© Adjustable clamping



© Loading cushion cylinder



© High accuracy ball screw



© V Tray setting adjustable



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